# **PS** Industrial Sanitary Gauge Assembly



#### **Description & Features:**

- Stainless steel gauge case
- 3A approved sanitary seal (filled)
- Brass or stainless steel internals
- CRN registered
- 5 year warranty

### **Applications:**

To prevent any clogging of viscous materials (i.e. paint, ink, heavy/thick liquids) that may solidify

- Crimp-On Ring Style (shown with optional liquid fill)
  Bayonet Ring Style
- (shown with optional liquid fill)

Specifications - Gauge	Crimp-On Ring Style	Bayonet Ring Style
Dial	2.5" (63mm), 4" (100mm), white aluminum with black and red markings	2.5" (63mm), 4" (100mm) white aluminum with black and red markings
Case	AISI 304 SS	AISI 304 SS
Lens	Polycarbonate	Polycarbonate
Ring	AISI 304 SS	AISI 304 SS
Socket	OT 58 brass or AISI 316 SS	316L SS
Connection	1/4" NPT standard with restricted orifice	1/4" NPT
Bourdon Tube	Phosphor bronze C-shaped for pressures up to and including 600 psi (4,147 kPa) unless SS internals are specified AISI 316 SS C-shaped for 1000 psi (6,895 kPa)	316L SS, drawn seamless
Movement	OT 59 brass or SS	304 SS Over/under stops for 4" (100mm) dial only
Pointer	Aluminum, anodized black	<ul><li>2.5" (63mm): Aluminum, anodized black</li><li>4" (100mm): Aluminum, anodized black,</li><li>micrometer adjustable</li></ul>
Welding	Tin/copper alloy for pressures below 600 psi (4,147 kPa), 316 SS TIG Argon arc for pressures 600 psi (4,147 kPa) and above	TIG
Over-Pressure Limit	25% for pressures up to 600 psi (9,653 kPa)	30% for pressures up to 600 psi (4,147 kPa) 15% for pressures over 600 psi (4,147 kPa)
Gasket Material	Silicone rubber for socket EPDM for lens, filling plug and blow-out vent	<ul><li>2.5" (63mm): Buna N for case and block seal,</li><li>Monoprene for lens seal</li><li>4" (100mm): EPDM</li></ul>
Working Pressure	Maximum 75% of full scale value	Maximum 75% of full scale value
Ambient/Process Temperature	-40°F to 150°F (-40°C to 65°C) dry, -4°F to 150°F (-20°C to 65°C) liquid filled	-40°F to 150°F (-40°C to 65°C) dry, -4°F to 150°F (-20°C to 65°C) liquid filled
Accuracy	±1.5% of full scale value	2.5" (63mm): ±1.5% of full scale value 4" (100mm): ±1% ANSI/ASME Grade 1A
Enclosure Rating	IP65	IP66 per UEC 529, UNI 8896

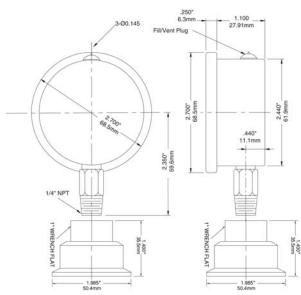
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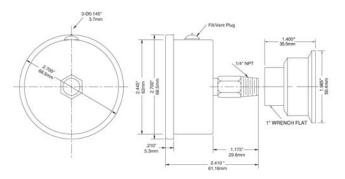
# Industrial Sanitary Gauge Assembly

Specifications - 3A Approved Seal			
Housing	AISI 316 SS		
Diaphragm	AISI 316L SS, welded		
Fill Liquid	Glycerin		
Minimum Operating Pressure	30 psi (200 kPa)		
Maximum Operating Pressure	1,000 psi (6,900 kPa)		
Gauge Connection	1/4" NPT female		
Process Connection	1.5" (40mm) and 2" (50mm), Tri-Clamp® fitting standard		
Process Temperature	-4°F to 248°F (-20°C to 120°C)		
Surface Finish	8 Ra		

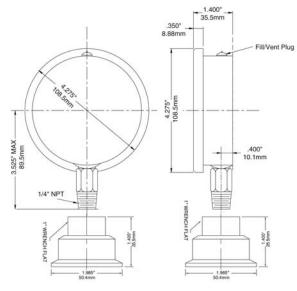
# 2.5" Crimp-On Ring Style Bottom Connection with 1.5" $\mbox{Tri-Clamp}^{\$}$



## 2.5" Crimp-On Ring Style Back Connection with1.5" Tri-Clamp®

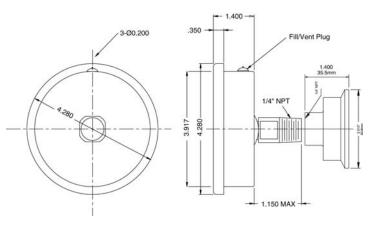


## 4" Crimp-On Ring Style Bottom Connection with 2" Tri-Clamp®



Tri-Clamp® is a registered trademark of Tri-Clover, Inc.

4" Crimp-On Ring Style Back Connection with 2" Tri-Clamp®

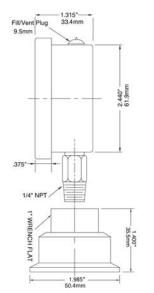


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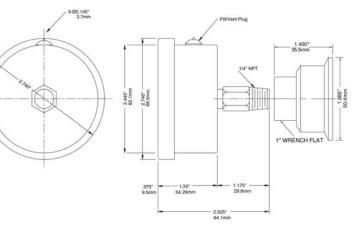
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2.5" Bayonet Ring Style Bottom Connection with 1.5" Tri-Clamp®

## Fill/Vent Plug 9.5mm 2.440 61.9m .375 1/4" NPT 1/4" NF 1" WRENCH FLAT WRENCH FLAT 1.400" 35.5mm 1.985\* 50.4mm

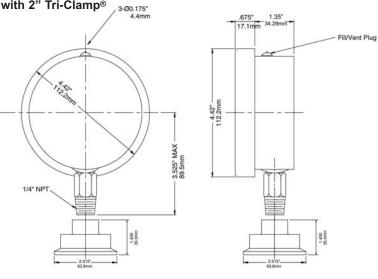


#### 2.5" Bayonet Ring Style Back Connection with 1.5" Tri-Clamp®

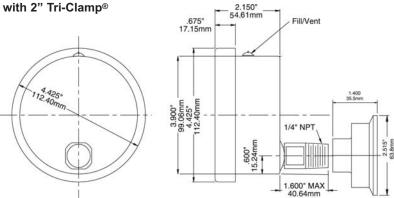


4" Bayonet Ring Style Bottom Connection





### 4" Bayonet Ring Style Back Connection



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### Series Number (for custom, non-standard product)

	<u> </u>	
SERIES		
DIAL SIZE		
2.5" (63mm) 2 5		
4.0" (100mm) 4 0		
CASE MATERIALS		
304SS T		
316SS S		
GAUGE INTERNALS		
Brass B		
316SS S		
BEZEL RING		
Bayonet Ring B		
Crimped On Ring C		
CONNECTION		
Bottom A		
Back D		
SANITARY SEAL		
1.5" Tri- Clamp D 1		
2" Tri-Clamp D 2		
PRIMARY SCALE		
UNITS - Call Winters		
RANGE - Only ranges 30 to 1000 psi available		
SECONDARY SCALE		
UNITS - Call Winters		
ACCURACY		
2.5" Dial 1.6%	15	
4" Dial 1.6%	1 5	
4" Dial 1%	1 0	
OPTIONS		
Dry - no fill in case		NF
Acrylic lens		S V
Fluorolube Filled		SR
Glycerin Filled		SE
Halocarbon Filled		SQ
Silicone Filled		S D
Safety Glass		S A
Stainless Steel Tag Plate		SM
Test Certificate		S O
No Options		хх